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RAPID SYNTHESIS OF OLIGODEOXYRIBONUCLEOTIDES VIII.¹
AN IMPROVED PROCEDURE FOR SOLID-PHASE OLIGODEOXYRIBONUCLEOTIDE SYNTHESIS
USING A CONTROLLED PORE GLASS SUPPORT AND PHOSPHOTRIESTER CHEMISTRY

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Summary. An improved method for solid phase oligodeoxyribonucleotide synthesis is described that uses phosphotriester chemistry, controlled pore glass as support, a new and more stable linkage agent and a better protecting group combination.

Recently we described the use of long chain alkylamine controlled pore glass (LCAA-CPG) as an improved support for rapid synthesis of oligodeoxyribonucleotides by a phosphotriester procedure.² Internucleotide coupling times were reduced to 15 minutes when 1-mesitylenesulphonyl-3-nitro-1,2,4-triazole (MSNT) was used as coupling agent in the presence of N-methyl imidazole and pyridine. An 18-mer was assembled using a semi-manual flow system¹ and isolated in overall yield of 14.7%.

Further improvements might be expected by reducing the potential for side reactions. To lessen the risk of loss of adenylyl moieties during 5'-terminal acidic deprotection, we have investigated the use of 9-phenylxanthene-9-yl (pixyl)³ as 5' protecting group for deoxyribonucleotide monomers. Using 3% dichloroacetic acid in 1,2-dichloroethane, the pixyl group is removed from CPG-bound oligonucleotides faster than the dimethoxytrityl group previously used. We have also found that the phthaloyl⁴ and the di(n-butylamino)methylene⁵ groups, recently suggested for the N⁶-protection of adenines, are equally useful in preference to the benzoyl group, because of the increased stability to acid of the corresponding N⁶-protected deoxyadenosine derivatives.

In addition, we report on a new and convenient type of linkage between support and oligonucleotide. The 'TDIC' linkage (Figure 1) is formed by reaction of 0.2 mmol of 5'-O-pixyl-thymidine, -N⁶-di(n-butylamino) methylene deoxyadenosine, -N⁴-benzoyldeoxycytidine or -N²-isobutyryldeoxyguanosine with 0.2mmol each of N,N-diisopropylethylamine and tolylene 2,6-diisocyanate in 1ml of anhydrous 1,2-dichloroethane/pyridine (1:1V/V) for 6h at room temperature in the dark, followed by direct reaction for 24h with LCAA-CPG (2g, 0.2mmol) suspended in dry 1,2-dichloroethane (4.5 ml). After washing, capping with pyridine/acetic anhydride /1-methyl imidazole (8:1:1 V/V) for 30 min and further washing steps, the support loadings of deoxynucleoside obtained were 22-30 $\mu\text{mol g}^{-1}$. The TDIC

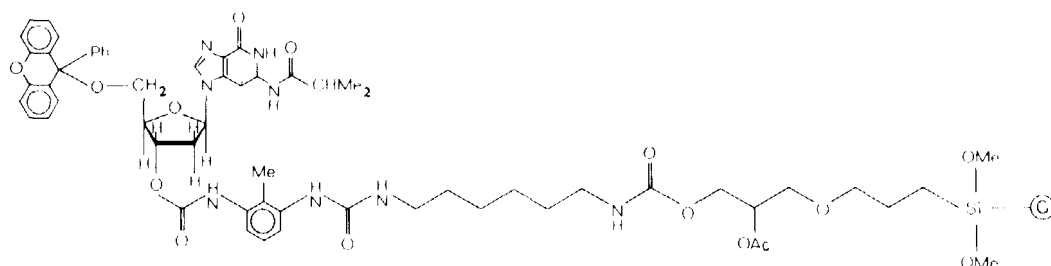


FIG 1. 5'-O-pixyl-N²-isobutyldeoxyguanosine joined to CPG-LCAA via the TDIC linkage.

linkage is more stable to basic hydrolysis than the previously used succinate linkage², and is not prone to cleavage by amino impurities in basic solvents such as pyridine. Also the need for preparation of deoxynucleoside-3' O-succinates is obviated. The TDIC linkage is cleaved by concentrated aqueous ammonia at 56° for 36-48h, conditions also required for complete removal of di(n-butylamino)methylene protecting groups from adenines⁵.

These improvements were tested in semi-manual flow synthesis^{1,2} of oligonucleotides on an economical micro scale (15mg support) using an assembly cycle shown in the Table. Solvents and acidic deprotection media are delivered by argon pressure to a small glass column containing the support. Coupling reactions are carried out under stopped flow conditions by syringe injection through a septum. Triethylammonium 5'-O-pixyl-3'-O-chlorophenyl phosphates of thymidine, N⁶-phthaloyl deoxyadenosine, N²-isobutyldeoxyguanosine and N⁴-benzoyldeoxycytidine are used as monomer units. Final deprotection is achieved using 1) 0.3M tetramethylguanidinium pyridine-2-carboxaldoximate, 38h, room temperature, 2) conc. ammonia, 42h, 56° and 3) acetic acid/water (8:2), 30 min room temperature. The use of an extended time for the oximate reaction is helpful in improving yields of guanine-rich oligonucleotides. This may be attributable to a slower reversal of O⁶ modifications of guanine than had previously been thought⁶.

OPERATION	REAGENT	FLOW TIME (MIN) (RATE 1 ml/min)
WASH	PYRIDINE	2
WASH	1,2-DICHLOROETHANE	2
DEPROTECTION	3% DICHLOROACETIC ACID/1,2-DICHLOROETHANE	0.5-0.75 (depending on 5' base deblocked)
WASH	1,2-DICHLOROETHANE	2
WASH	PYRIDINE	2
		STOP FLOW
COUPLING	5'-O-pixyl monomer: 8 μmole (7-8 mg) MSMT: 40 μmole (12 mg) N-methylimidazole: 6 μl (75 μmole) Pyridine: 80 μl	15

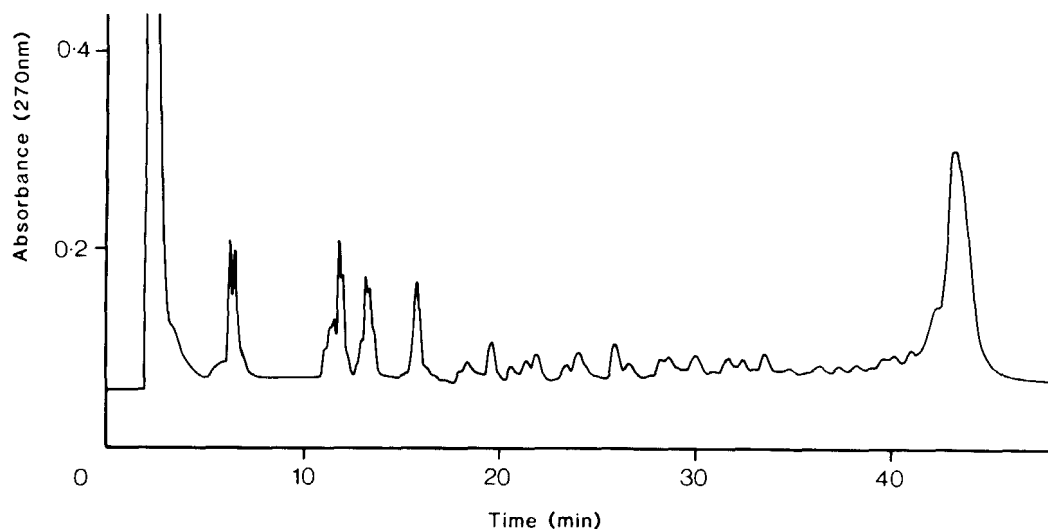


FIG 2. Ion exchange hplc of the 22-mer on Partisil 10-SAX using a gradient of KH_2PO_4 (pH 6.3) in formamide/water (6:4).

In the synthesis of the purine-rich 22-mer, $\text{d}(\text{ACGTCGCAAGAACCCAAGCAGC})$, for example, purification of one tenth of the crude product by ion exchange h.p.l.c. (Figure 2) yielded $0.89 A_{260}$ units from the material in the major peak (9% overall yield). Similar results were obtained for the synthesis of 23 chains of 10-22 residues long, required for assembly of a gene for somatomedin C.⁷

The method is also suitable for the preparation of larger quantities of oligodeoxyribonucleotides. Starting with 250mg of LCAA-CPG (ca $7.5 \mu\text{mole}$) in each case, two 23-mers have been prepared corresponding to the DNA sequence of the O_R3 binding site of λ cro protein. The assembly cycle was similar to that used for micro synthesis except that the flow rate was ca 5 ml min^{-1} . In the coupling reactions $71 \mu\text{mol}$ of monomers (the adenine N^6 protecting group was di(n-butylamino)methylene), $250 \mu\text{mole}$ of MSMT, $40 \mu\text{l}$ of N-methyl imidazole and 0.7 ml of pyridine were used. After deprotection $\text{d}(\text{ATTATCCCTTGGCGTGATAGAT})$ and $\text{d}(\text{ATCTATCACCGCAAGGGATAAAT})$ were isolated in 11.2% ($207 A_{260}$ units) and 4.9% ($95 A_{260}$ units) yields respectively by ion-exchange h.p.l.c. The purity of each strand was 80-90% as judged by reversed phase h.p.l.c. The yields are similar to those obtained for the same oligonucleotides synthesised on a kieselguhr-polyamide support^{1,8} except that the improved flow characteristics of CPG make it easier to handle in larger columns⁹.

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